



Uncoated

AITiN Coated

Carbide, Jobber Length, 118° Split Point, 25° Helix (1770-.2950)

| Drill Size | Decimal Equiv | Flute Length | OAL | Uncoated Part # | AITiN Coated Part # |
|------------|---------------|--------------|-------|-------------------------|-------------------------|
| #16 | .1770 | 1-5/8 | 2-3/4 | RD21216 | RD22216 |
| 4.50MM | .1772 | 41 | 70 | RD22545 | RD22745 |
| #15 | .1800 | 1-5/8 | 2-3/4 | RD21215 | RD22215 |
| #14 | .1820 | 1-5/8 | 2-3/4 | RD21214 | RD22214 |
| #13 | .1850 | 1-5/8 | 2-3/4 | RD21213 | RD22213 |
| 3/16 | .1875 | 1-5/8 | 2-3/4 | RD21412 | RD22412 |
| #12 | .1890 | 1-5/8 | 2-3/4 | RD21212 | RD22212 |
| #11 | .1910 | 1-5/8 | 2-3/4 | RD21211 | RD22211 |
| #10 | .1935 | 1-5/8 | 2-3/4 | RD21210 | RD22210 |
| #9 | .1960 | 1-3/4 | 3 | RD21209 | RD22209 |
| 5.00MM | .1969 | 44 | 75 | RD22550 | RD22750 |
| #8 | .1990 | 1-3/4 | 3 | RD21208 | RD22208 |
| #7 | .2010 | 1-3/4 | 3 | RD21207 | RD22207 |
| 13/64 | .2031 | 1-3/4 | 3 | RD21413 | RD22413 |
| #6 | .2040 | 1-3/4 | 3 | RD21206 | RD22206 |
| #5 | .2055 | 1-3/4 | 3 | RD21205 | RD22205 |
| #4 | .2090 | 1-3/4 | 3 | RD21204 | RD22204 |
| #3 | .2130 | 1-3/4 | 3 | RD21203 | RD22203 |
| 5.50MM | .2165 | 44 | 75 | RD22555 | RD22755 |
| 7/32 | .2188 | 1-3/4 | 3 | RD21414 | RD22414 |
| #2 | .2210 | 1-3/4 | 3 | RD21202 | RD22202 |
| #1 | .2280 | 1-3/4 | 3 | RD21201 | RD22201 |
| A | .2340 | 2 | 3-1/4 | RD21301 | RD22301 |
| 15/64 | .2344 | 2 | 3-1/4 | RD21415 | RD22415 |
| 6.00MM | .2362 | 50 | 82 | RD22560 | RD22760 |
| B | .2380 | 2 | 3-1/4 | RD21302 | RD22302 |
| C | .2420 | 2 | 3-1/4 | RD21303 | RD22303 |
| D | .2460 | 2 | 3-1/4 | RD21304 | RD22304 |
| 1/4 | .2500 | 2 | 3-1/4 | RD21416 | RD22416 |
| E | .2500 | 2 | 3-1/4 | RD21305 | RD22305 |
| 6.50MM | .2559 | 50 | 82 | RD22565 | RD22765 |
| F | .2570 | 2 | 3-1/4 | RD21306 | RD22306 |
| G | .2610 | 2-1/8 | 3-1/2 | RD21307 | RD22307 |
| 17/64 | .2656 | 2-1/8 | 3-1/2 | RD21417 | RD22417 |
| H | .2660 | 2-1/8 | 3-1/2 | RD21308 | RD22308 |
| I | .2720 | 2-1/8 | 3-1/2 | RD21309 | RD22309 |
| 7.00MM | .2756 | 54 | 89 | RD22570 | RD22770 |
| J | .2770 | 2-1/8 | 3-1/2 | RD21310 | RD22310 |
| K | .2810 | 2-1/8 | 3-1/2 | RD21311 | RD22311 |
| 9/32 | .2812 | 2-1/8 | 3-1/2 | RD21418 | RD22418 |
| L | .2900 | 2-1/8 | 3-1/2 | RD21312 | RD22312 |
| M | .2950 | 2-3/8 | 3-3/4 | RD21313 | RD22313 |



NOTE: Sizes under 1/8" diameter are not split point.

Tolerances
+.0000, -.0005



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